

Work Order ID 57246

March 31, 2010 10:02:49 AM



Page 1

Item ID: D412-702-109B

Accept

Revision ID:

Item Name: Harness Assembly

Start Date: 31/03/2010 Start Qty: 4.00

Required Date: 09/04/2010 Req'd Qty: 4.00

Reference:

Cust Item ID:

Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run

Start

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

100



Small Fab

0.00

Small Fab

Memo

0.00

Assemble as per dwg ICA D412-702 p.79

110



QC

Quality Control

QC5- Inspect part completeness to step on W/O

0.00

Memo

0.00

120



Packaging

Packaging

0.00

Memo

0.00

Identify with P/N & CHG# and pack for shipping as per PPP D412-702-109B

CHG001

Location:

PPP Rev:

277

9510/04/13 (4)

(4)

110/4/12 G

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Item ID: D412-702-109B

Accept

Revision ID:



Setup Start

Item Name: Harness Assembly

Stop

Start Date: 31/03/2010 Start Qty: 4.00



Required Date: 09/04/2010 Req'd Qty: 4.00



Cust Item ID:

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/04/13
MF
10-4-13

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Picklist Print

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Work Order ID: 57246

Parent Item: D412-702-109B

Parent Item Name: Harness Assembly

Comments: IPP rev A 07.05.10 new issue EC
IPP Rev:B Removed Decal D3569 07-07-06 JLM

Start Date: 31/03/2010

Required Date: 09/04/2010

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD10LL Washer		Purchased	No			100	Each	3,776.000	16.0000			

Warehouse

Location

Main Warehouse

ST349

Loc Qty

Loc Code

19085

3776

376

3400

19600

100

Each

10.0000

4.0000

D3573-3



Adapter

Manufactured

No

Warehouse

Location

Main Warehouse

ST244

Loc Qty

Loc Code

45928

10

50473

2

55681

1

7

100

Each

0.0000

4.0000

D3579-045



Shoulder Harness

Manufactured

No

357228 (42)

9510/04/13

16
9510/04/13

4
9510/04/13

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Required Date: 09/04/2010

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
K62  CLIP		Purchased	No			100	Each	49.0000	4.0000			

EB 10/04/13

MS21042L3



Nut

Purchased

No

Warehouse
Location

Main Warehouse

ST243A

113878

Loc Qty

49

49

100

Each

Loc Code

1,891.000

16.0000



EB 10/04/13

Warehouse
Location

Main Warehouse

ST300

Loc Qty

1891

110844

35

111274

27

111668

58

112314

285

113523

17

113537

485

113644

984

16

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Shop Packet Print

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Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS24693-S272		Purchased	No			100	Each	316.0000	16.0000			
Screw												

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST288

316

111295

9

111548

7

112492

300

JS 10/04/13

16

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Shop Packet Print

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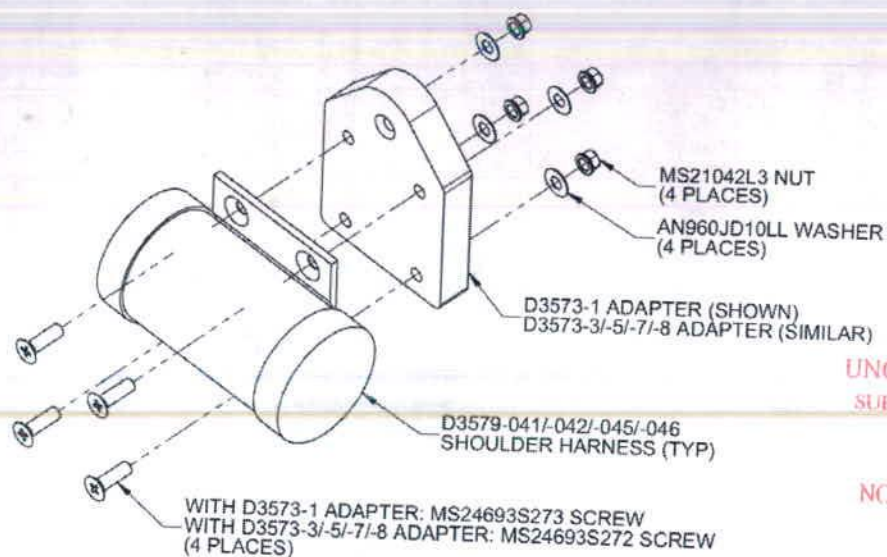
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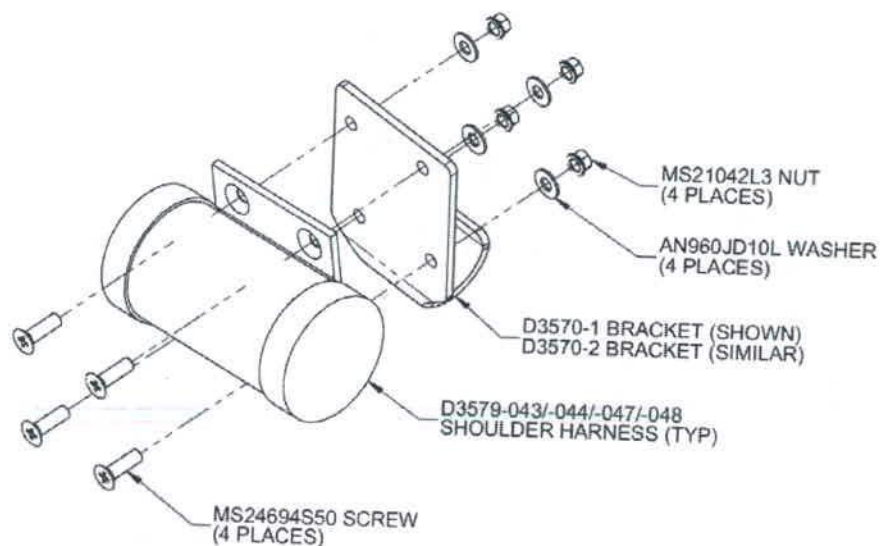
NOTE: Date & initial all entries



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 57246

Bd 10-3-31

**DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND
D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES**
(BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)



DETAIL 'L' D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES
(BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)

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